Boehringer Ingelheim is pleased to provide you with this Educational Pack, which has been developed to give practical and relevant information on the appropriate use of Pradaxa®. The pack includes:

- Pradaxa[®] 110mg -Summary of Product Characteristics
- Pradaxa[®] 75mg -Summary of Product Characteristics
- Prescriber Guide this addresses recommendations for the use of Pradaxa[®] in order to minimise the risk of bleeding
- Patient Alert Card

To order additional copies of the Patient Alert Card please go to: www.pradaxa.co.uk/pVTEcducationalpack

You can also order or download this Educational Pack.

References:

Boehringer Ingelheim. Pradaxa* 110mg hard capsules Summary of Product Characteristics.
 Boehringer Ingelheim. Pradaxa* 75mg hard capsules Summary of Product Characteristics.

Prescribing Information (pVTEp UK) – PRADAXA® (dabigatran etexilate)

Prescripting information (gVTEp UK) – PRADAX* (data)garan etexilate)
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Adverse events should be reported. Reporting forms and information can be found at <u>www.mhra.gov.uk/yellowcard</u>. Adverse events should also be reported to Boehringer Ingelheim Drug Safety on 0800 328 1627 (freephone)

Date of preparation: February 2013 Job code: UK/DBG-121534(1)

PRADAXA® (DABIGATRAN ETEXILATE) EDUCATIONAL PACK

For primary prevention of venous thromboembolic events in adult patients who have undergone elective total hip replacement surgery or total knee replacement surgery^{1,2}